

# Alfa Laval ACE Model C

## An efficient and economical air cooled heat exchanger for small applications

### Introduction

The Alfa Laval ACE Model C is an engineered-to-order air cooled heat exchanger with compact footprint benefiting from the pressure vessels (bundles) and fan being installed in a vertical orientation. This configuration reduces the overall depth of an equivalent Alfa Laval ACE Model J air cooled exchanger by reducing the plenum depth, which saves transportation and skid costs.

### Applications

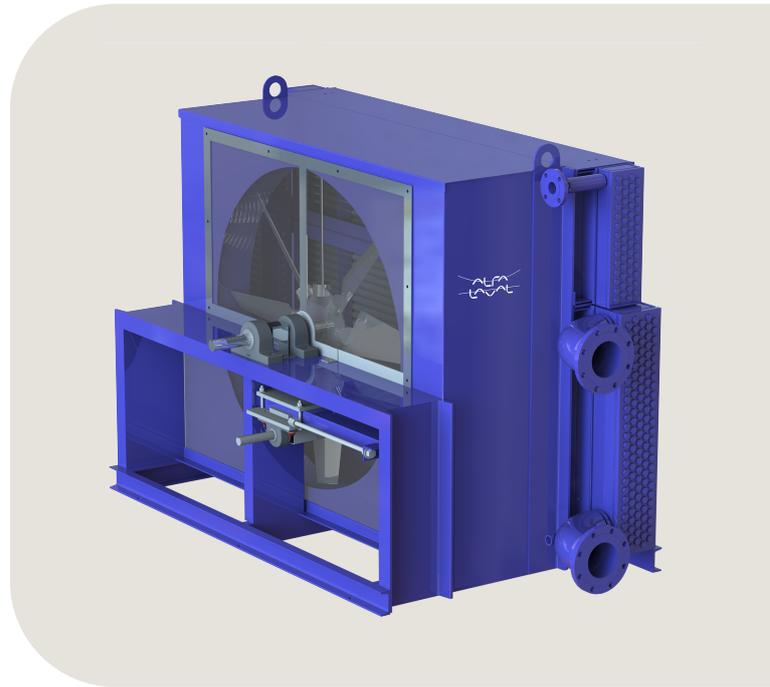
The Alfa Laval ACE Model C, given the vertical orientation of pressure vessels and fan, is perfectly suited for small to medium size cooling applications in the upstream and midstream industries, as well as downstream power applications, or any other installation which requires a compact footprint.

### Benefits

- Reduced plot space relative to conventional, horizontal bundle air cooled heat exchangers due to vertical orientation of the bundles.
- High reliability due to robust, ASME coded pressure vessels and proven fan assembly.
- Lower capex (separate motor control/VFD center) costs and lower opex (excess parasitic horsepower) costs possible due to available, self-contained fan VFD solution for motor driven units.
- Low transportation costs due to compact design. Can easily be designed to fit within standard shipping container for international or mobile power applications.
- Available motor or engine drive

### Working principle

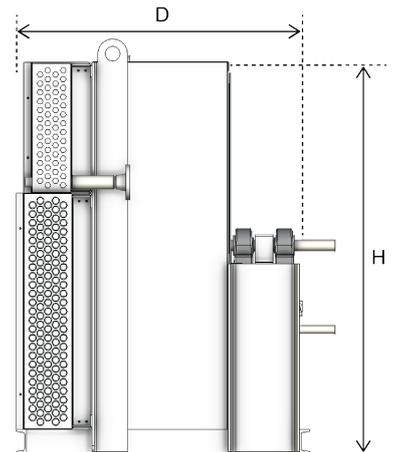
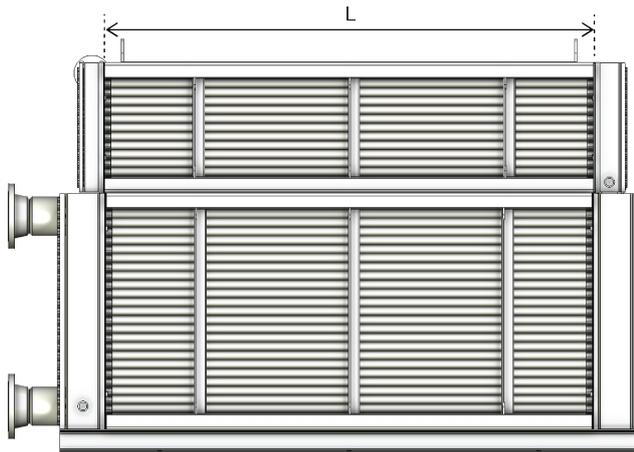
The three primary components of the Alfa Laval ACE Model C are the bundles, fan/speed reducer sub-assembly and the structure. The vertical bundles, which are the pressure vessels, direct the process liquid or vapor to flow through the inside of the finned tubes. The finned tubes transfer heat from the process fluid to the air passing through and around the tube's fins. The fan used to move the air sits behind the heat exchanger bundles and either forces or induces, pushes or pulls, the air across the bundles. The structure directs the airflow between the bundles and fan and supports the weight of the entire, self-contained unit.



### Design configuration

- Vertical bundles and fan with horizontal air intake and horizontal air ejection.
- Vertical bundles provide easy inspection access and a lowered center of gravity for safer loading, transport and reduced costs.
- Structure available in bolted galvanized or welded painted construction.
- Additional structure available, such as warm air recirculation, manual or automatic louvers, hail/bug screens, forklift pockets, service platforms, walkways and ladders.
- Additional accessories available, such as surge tanks and low noise fans.
- Multiple or single process cooling.

## Dimensional drawing



No. of Fans	Dimensions, feet (m)		
	Tube Length (L)	Depth (D)	Height (H)
1 only*	2.5' - 16' (0.8 - 4.9)	As required	3' - 17' (0.9 - 5.2)

\* Representative unit shown in dimensional drawing

## Technical data

### Pressure vessel (bundle) options

Tube bundles	Straight tube, crossflow or counterflow design
Code designs	Non-code, ASME VIII Div 1, NACE and API 661 available
Header options	Tubing headers Plug box ASME code headers optional
Header material options	Carbon steel 300 series stainless steel optional
Tube options	0.625" to 1.5" tube OD available
Tube material options	Carbon steel Stainless steel and high alloy optional
Fin options	HyperFin L-footed Smooth L-footed, embedded or extruded fins optional
Bundle accessories	Surge tanks per bundle optional

### Fan/mechanical options

Fan	Diameters available from 1.5' to 12'
Fan driver	Fan driven by compression skid engine Totally enclosed fan cooled (TEFC), explosion proof or IEC motor optional

### Structure options

Metal	Welded and painted construction Bolted steel with hot-dipped galvanized construction optional
Air recirculation	Recirculation over front (bundle side) optional
Hail/bug screens	Metal or fabric screens optional
Louvers	Automatic or manual louvers optional
Access package	Ladders, walkways, and platforms optional

## Unique features



**HyperFin**  
Slitted fin design maximizes heat transfer.



**HybridCool**  
Combined wet and dry bulb cooling for minimized water consumption.



**ALOnsite**  
Global, onsite service by skilled engineers.

Learn more at [www.alfalaval.com/ace](http://www.alfalaval.com/ace)

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